



Gas Mass Flow Meter VC.4.04

Model MF5600

Gas Mass Flow Meter

with MEMS calorimetric sensing technology

MF5600 Series

User Manual

Document No. 08-2025-M2 EN

Issue date: 2025.08

Revision: VC.4.04

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Attention!

- Please carefully read this manual before operating this product.
- Do not open or modify any hardware that may lead to irrecoverable damage.
- Do not use this product if you suspect any malfunctions or defects.
- Do not use this product for corrosive media or in a strong vibrational environment.
- Use this product according to the specified parameters.
- Only the trained or qualified personnel shall be allowed to perform product services.



Use with caution!

- Be cautious of electrical safety, even if it operates at a low voltage; any electrical shock might lead to some unexpected damage.
- The gas to be measured should be clean and free of particles. Do not apply this meter for liquid medium.
- Do not apply for any unknown or non-specified gases that may damage the product.
- For remote data, please be sure the meter is properly configured.

Table of Contents

1. Overview.....	5
2. Receipt / unpack of the products	6
3. Knowing the products	7
3.1 Product description	7
3.2 LCD description.....	7
3.3 Power and data cable description	8
3.4 Mechanical dimensions.....	9
4. Installation	10
5. Operation and MENU description.....	13
5.1 Check the product specifications	13
5.2 Check the leakage	13
5.3 Power the meter and digital data connection	13
5.4 Meter MENU descriptions	14
5.4.1 Starting the measurement	14
5.4.2 MENU entry with a verified password	15
5.4.3 Set the RS485 Modbus address	15
5.4.4 Set the RS485 communication baud rate.....	16
5.4.5 Reset or calibrate the offset	16
5.4.6 Gas conversion factor (GCF) for different gas measurements.....	17
5.4.7 Set the 2nd-correction factor.....	18
5.4.8 Set the Response time	18
5.4.9 Set the unit for the accumulated or totalized flow rate	19
5.4.10 Set the unit for the instant flow rate	19
5.4.11 Set the pulse.....	20
5.4.12 Change the default password	20
5.4.13 Reset the accumulated or totalized flow rate	21
5.4.14 Reset the 2nd-correction factor	21
5.4.15 Exit the MENU	21

5.4.16 MENU key sequence for the settings	22
5.5 RS485 Modbus communication protocol	23
5.5.1 Hardware connection	23
5.5.2 Communication parameters	23
5.5.3 Frame	24
5.5.4 Function codes	24
5.5.5 Registers	24
5.6 Analog output	29
5.6.1 4 ~ 20 mA output	29
5.6.2 Pulse output	29
6. Product selection and order information	30
7. Technical specifications	31
7.1 Specifications	31
7.2 Pressure loss	32
7.3 Wetted materials and compatibility	32
8. Technical notes for the product performance	33
8.1 Measurement principle	33
8.2 Precautions for the best performance of the product	33
8.2.1 Comparison with a third-party reference meter	33
8.2.2 Particle contamination and fluidic cleanness	34
8.2.3 Apply to a different gas medium	34
9. Troubleshooting	35
10. Warranty and Liability	36
11. Service/order contact and other information	38
Appendix I: Product evaluation kit	39
Appendix II: Document history	40

1. Overview

All contact information can be found at the end of this manual.

This manual provides essential information for the operation of the MF5600 series of gas mass flow meters for general-purpose gas metrology applications. The product performance, maintenance, and troubleshooting, as well as the information for product order, technical support, and repair, are also included.

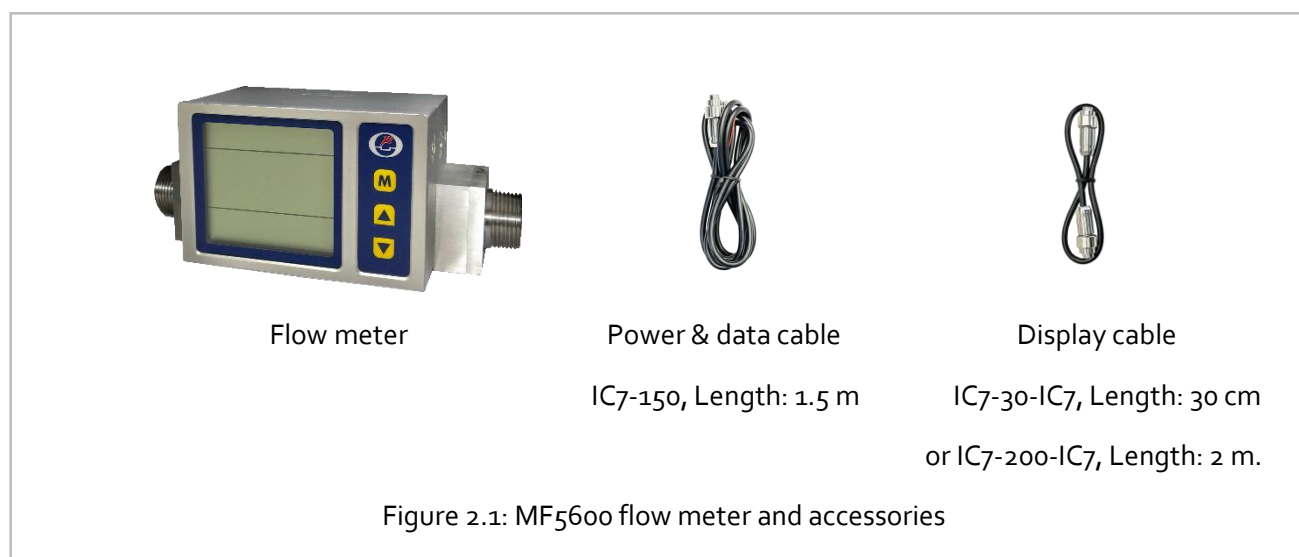
MF5600 mass flow meters are designed for general-purpose, precise industrial gas measurement, monitoring, or control. The design opts for applications where the display must be separately placed from the meter body or flow channel.

The meters are operated with Siargo's proprietary MEMS calorimetric mass flow sensors together with the smart control electronics. The sensor surface is passivated with silicon nitride ceramic materials together with a water/oil-proof nano-coating for performance and reliability. The current models are ready to connect to 12 mm (1/2") or 19 mm (3/4") lines, while other pipe diameters can be offered as customized models. The meter body is made of stainless steel, which is available for applications of most gases.

2. Receipt / unpack of the products

Upon receipt of the products, please check the packing box before dismantling the packing materials. Ensure no damage during shipping. If any abnormality is observed, please contact and notify the carrier who shipped the product, and inform the distributors or sales representatives if the order is not placed directly with the manufacturer; otherwise, the manufacturer should be notified as well. For any further actions, please refer to the return and repair section in this manual.

If the packing box is intact, open it to find the product (either the meter or the meter with the valve, as specified in the actual order). The power adapter and/or data cable, as shown below, may also be found according to your exact order.



Please check immediately for the integrity of the product as well as the power and data cable. If any abnormalities are identified, please notify the distributor/sales representative or manufacturer as soon as you can. If any defects are confirmed, an exchange shall be arranged immediately via the original sales channel. (Note: the LCD screen shall not be lighted until the power cable is plugged in.) This user manual shall also either be included in the packing box or be available via an online request for an electronic version. In most cases, this manual shall be made available to the customer before the actual order.

The two cables are Accessory Cable 1 for power & data inputs/outputs (Part number: **IC7-150**, Length: 1.5 m) and Accessory Cable 2 for the detachable LCD (Display cable, Part number: **IC7-30-IC7**, Length: 30 cm; or Part number: **IC7-200-IC7**, Length: 2 m).

3. Knowing the products

3.1 Product description

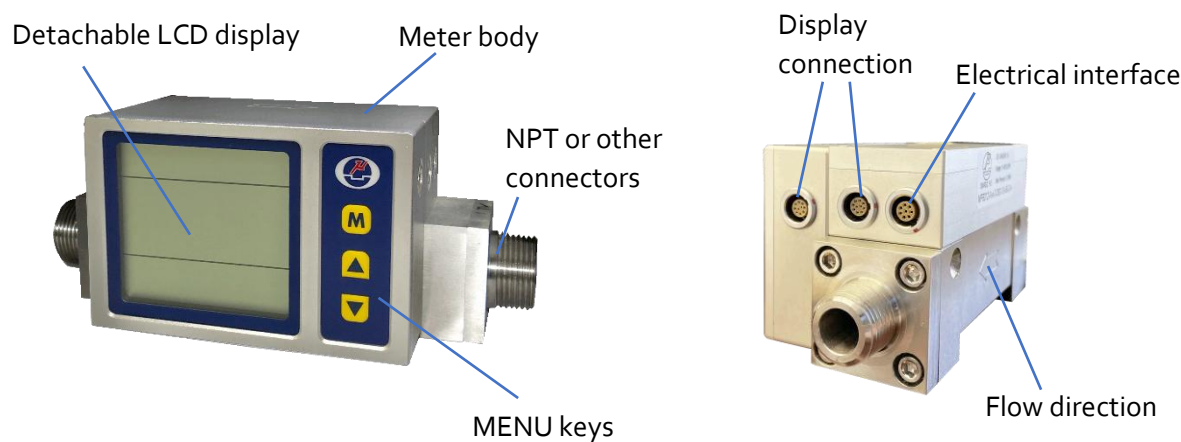


Figure 3.1: MF5600 parts description

3.2 LCD description

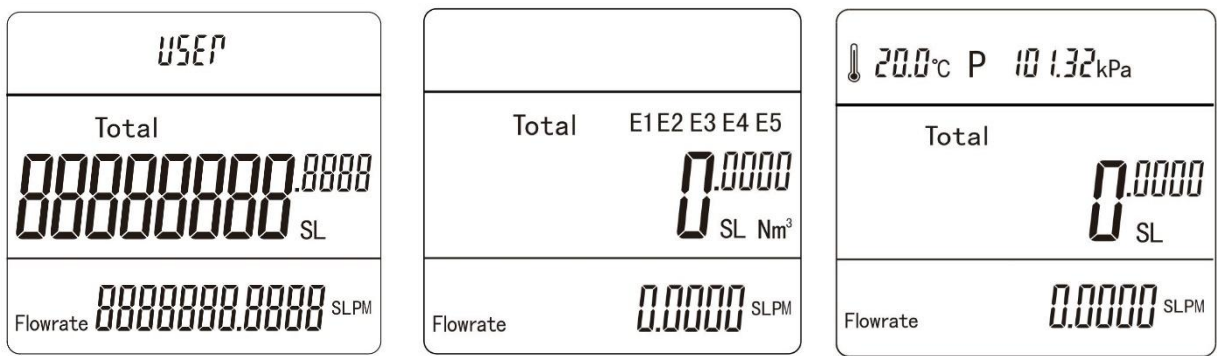


Figure 3.2: LCD symbol illustration.

The LCD exhibits all the information measured by the product. Some symbols are reserved for future upgrades and will not be lit during the operation. The following table details the meaning of each of the symbols.

Table 3.1: Symbol descriptions

USER	The top row is only displayed when communication or another user-defined function is in process.
Total	The middle row displays the totalizer or accumulated flow rate in SL (standard liters) or Nm ³ (Normalized cubic meters). Here, the standard (normalized) conditions refer to 20°C, 101.325kPa.
Flowrate	The bottom row displays the instant flow rate in SLPM (Standard Liters per minute)
E1	Error 1 – Sensor error
E2	Error 2 – ADC error
E3	Error 3 – RTC error
E4	Error 4 – EEPROM error
E4	Error 5 – Oscillator (crystal) error
	Temperature, for models with the temperature option
P	Pressure, for models with the pressure option

***Note:** Both the pressure and temperature sensors can be integrated with the current product, but not with the default models. Please get in touch with the manufacturer for further information.

3.3 Power and data cable description



Figure 3.3: MF5600 power cable
Part number IC7-150

Table 3.2: MF5600 wire assignments.

Wire	Color	Definition
1	Red	Power supply (12 ~ 24 Vdc)
2	Black	GND, ground
3	Green	RS485A (+)
4	Brown	RS485B (-)
5	Violet	4 ~ 20 mA, flow rate output
6	White	4 ~ 20 mA/pulse ground
7	Yellow	Pulse output

The cable connector has two pins for positioning when plugging into the meter. Do not force the plug. After the plug is engaged correctly, use the plug screw to tighten the engagement.

3.4 Mechanical dimensions

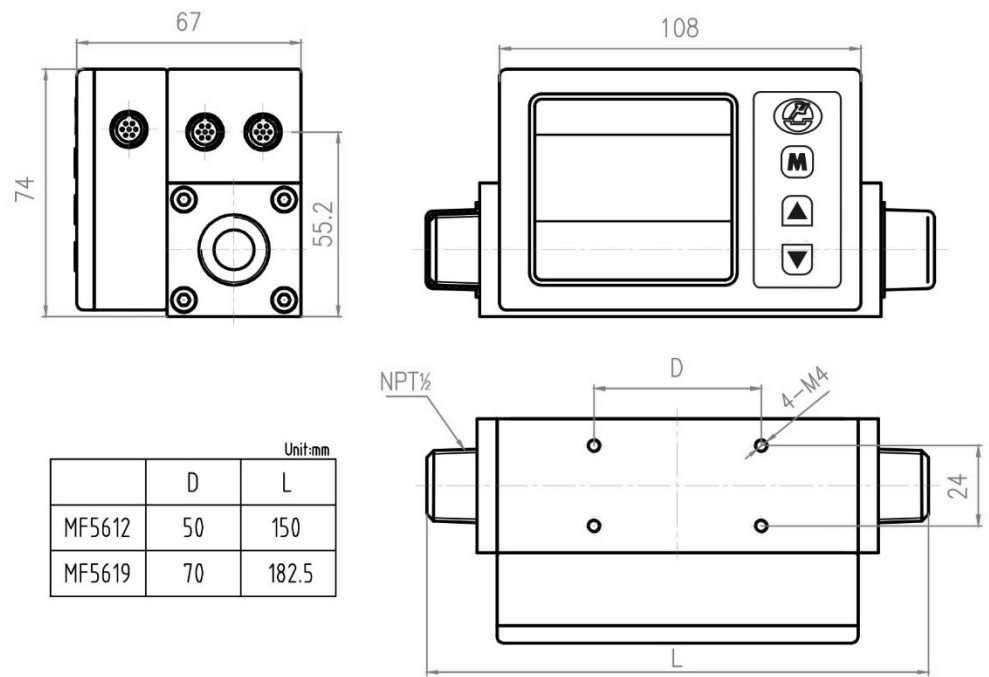


Figure 3.4: MF5600 dimensions

4. Installation

Do not open or alter any part of the product that would lead to malfunction and irrecoverable damage. It will also forfeit the terms of the warranty and cause liability.

The product at the time of shipment is fully inspected for its quality and meets all safety requirements. Additional safety measures during the installation should be applied. This includes, but is not limited to, the leakage verification procedures, standard EDS (electrostatic discharge) precautions, and DC voltage precautions. Other tasks, such as calibration, part replacement, repair, and maintenance, must only be performed by trained personnel. Upon request, the manufacturer will provide necessary technical support and/or training for the personnel.

The product is preferably installed horizontally. Flow direction should be aligned with the arrow mark on the meter body. If the flowing fluid may have particles or debris, a filter is strongly recommended to be installed upstream of the meter.

Please follow the following steps to complete the installation:

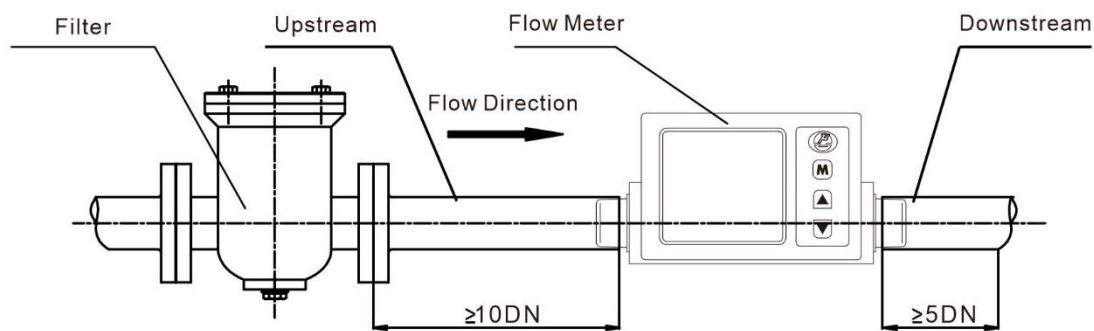
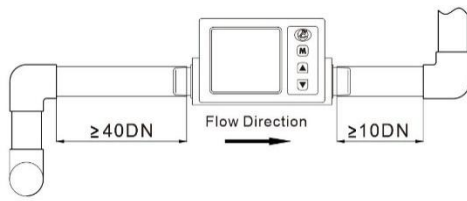
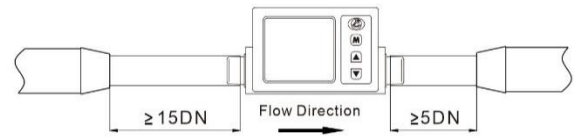


Figure 4.1: MF5600 installation

- a) Upon opening the package, the product's physical integrity should be inspected to ensure no visual damage.
- b) Before installation of the product, please ensure that the pipe debris, particles, or any other foreign materials are completely removed.
- c) Cautions during installation:
 - i) It is preferable first to install/connect the meter inlet and then the outlet end of the meter; To ensure the measurement accuracy, an upstream straight pipe of length no less than $10DN$ and a downstream straight pipe of length no less than $5DN$ should be in place. Please refer to the following recommended installation configuration.



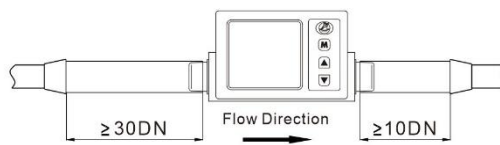
(a) 90-degree elbow or T-piece



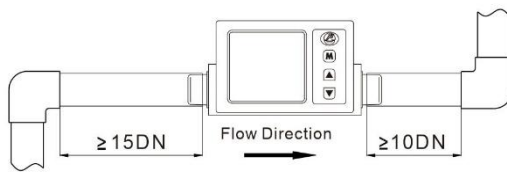
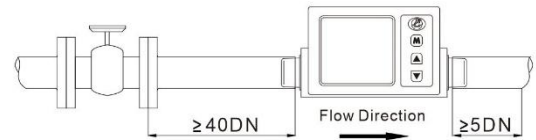
(b) 2x90-degree elbow

Figure 4.2: MF5600 installation

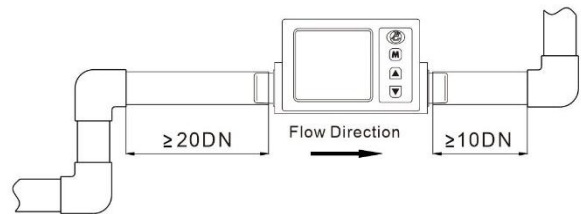
- (ii) If the upstream or downstream pipe size is different from that of the product, the size of the installation line pipe diameter(s) should be larger than the flow channel (pipe) size of the meters to be installed. For some typical situations, please follow the installation recommendations detailed in the following sketches.



(c) 2x90-degree elbow, 3D (d) Pipe size-reduction



(e) Pipe size expansion



(f) Control valve at upstream or downstream

Figure 4.3: MF5600 installation

- (iii) During installation, please make sure no foreign materials (such as water, oil, dirt, particles, etc.) enter the installation pipeline.

- d) Connect electrical wires per the wire definition in Table 3.2. Please be sure of the power supply range (i.e., 12 ~ 24 Vdc) and power supply polarization. If an adapter is other than the one supplied by the manufacturer, make sure the adapter meets industrial standards and has all safety certifications.

- e) For the data communication wire connection, please follow the description in Table 3.2 and make sure that the wires are correctly connected to the proper ports on your data device/equipment. Please make sure the data cable meets industrial standards with appropriate shielding.
- f) Once the external power is successfully connected, the LCD should be lit up with the proper information displayed to work correctly.
- g) Slowly open the valve(s) if any, upstream or downstream, or both of the pipeline, and the meter should then start to measure the flow in the pipeline. Note: Because the meter has an extensive dynamic measurement range, it is normal to see a small instant flow rate before opening the valve, as there may be some leakage. However, make sure the meter reads null when there is no flow present in the pipeline.
- h) This will conclude the installation.



Cautions

- a) Don't alter any parts of the product.
- b) Ensure the electrical connection is done correctly per the instructions.
- c) Make sure no mechanical stresses in the connections.
- d) The strong electromagnetic interference sources close by or any mechanical shocks at the pipeline may also create malfunctioning of the product.
- e) Slowly open/close valves to prevent abrupt pulse flow impact.

5. Operation and MENU description

5.1 Check the product specifications

Before starting to use this product, check the product specifications that can be found in this manual or the basic information located on the back panel of the product.

The detailed product technical specifications can be found in Section 7. For a specific application, the pressure rating must not be higher than the system pressure to be measured, and the flow range should also be within the specified range. In most cases, the use of a high full-scale range meter for the very low flow rate measurement often results in erroneous data. The gas to be measured must also be consistent with that specified by the product. Be particularly cautious about the supplied voltage indicated in the specification. A higher voltage may lead to irrecoverable damage, and a lower voltage will not power the product for any desired functions.

For optimal product performance, it is recommended that the gas to be measured be clean and free of particles or other foreign materials.

5.2 Check the leakage

Check for gas leakage before any measurement. If necessary, pressurized nitrogen or air can be used for the leakage check.

5.3 Power the meter and digital data connection

Although this product complies with the CE-required EMC regulations, it also requires the product to be used according to the standard electrical device practice. Before connecting the meter with external DC power or an AC-DC adapter, make sure the supply voltage is within the range of the specified ones in Section 7. Be cautious that standard electrical device precautions, such as ESD (electrostatic discharge) and DC voltage, are observed. Excessive electrostatic discharge may damage the product.

The manufacturer-supplied power and data cable has a locking fixture. Lock the cable and ensure it is properly engaged to prevent accidental unplugging.

Half-duplex RS485 Modbus is used for digital data communication. Make sure the wires are correctly connected to the receiver side.

5.4 Meter MENU descriptions

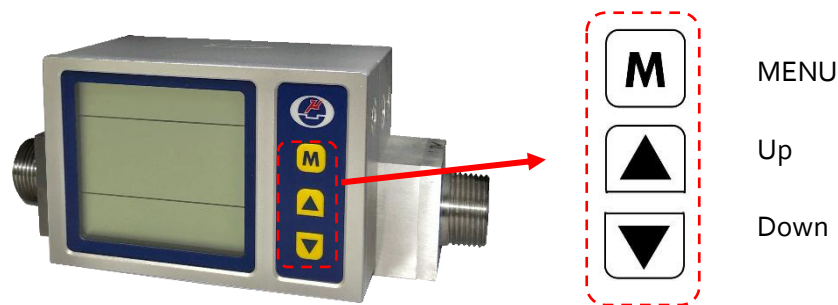


Figure 5.1: MF5600 keys description

The meter features a front 3-key board, allowing users to set desired functions, access data, and check the status. The Menu key (M) is located at the central position, allowing the user to select a function and perform confirmation or other related actions, which will be detailed below. Two keys (“Up” and “Down”) to choose the menu and sub-menu.

5.4.1 Starting the measurement

Once the power is supplied and no abnormal issues are observed, the meter is ready to perform the measurements. The default display is for the mass flow measurement, having two numerical lines on the LCD. The middle line is the accumulated or totalized flow rate, and the lower line is the instant flow rate. The upper line will light up when the pressure or temperature option is selected.

The display characters are limited by the LCD capability; the following table is an illustration.

A	b	C	d	E	F	G	H	I	J	K	L	^	n	o	P	q	r
A/a	B/b	C/c	D/d	E/e	F/f	G/g	H/h	I/i	J/j	K/k	L/l	M/m	N/n	O/o	P/p	Q/q	R/r
5	7	U	‘	4	Y	2	1	2	3	4	5	6	7	8	9	0	
S/s	T/t	U/u	V/v	W/w	X/x	Y/y	Z/z	1	2	3	4	5	6	7	8	9	0

5.4.2 MENU entry with a verified password



At the flow measurement (primary) display, press the central “M” MENU key, which will enter the password setting and verification MENU. The default password is “11111”. If the password is incorrect, the display will return to the main display.

To enter a new password, press the “Up” or “Down” key to change the digit that flashes, and press the “M” key to confirm. Repeat this process for all 5 digits, and the meter will enter the menu setting interface/screen.

Subsequently, the MENU allows the user to:

- | | |
|---|-------------|
| ➤ Set Modbus address | F2 - Addr |
| ➤ Change communication baud rate | F3 - bPS |
| ➤ Reset or calibrate the offset | F11 - oFFST |
| ➤ Enter the gas conversion factor (GCF) | F12 - GCF |
| ➤ Set the 2 nd -correction factor | F14 - Corr |
| ➤ Change the response time | F16 - rESPS |
| ➤ Set the unit for the accumulated or totalized flow rate | F31 - UnT-A |
| ➤ Set the unit for the instant flow rate | F32 - UnT-F |
| ➤ Set the pulse | F41 - PULSE |
| ➤ Change the default password | F91 - PASS |
| ➤ Clear or reset the accumulated or totalized flow rate | F92 - CLr-A |
| ➤ Reset the 2 nd -correction factor | F94 - rS2nd |
| ➤ Exit from the MENU | F99 - qUIT |

Note: During this process, the meter will continue to measure the flow without being interrupted.

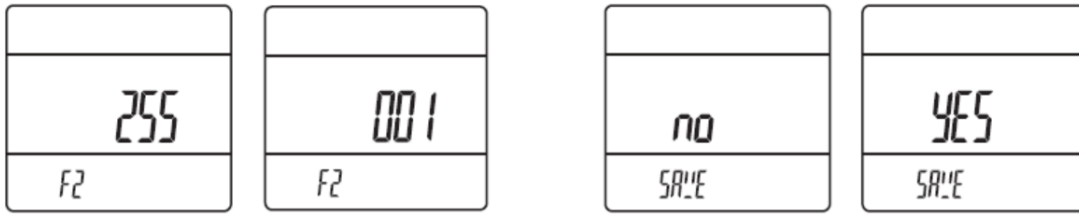
5.4.3 Set the RS485 Modbus address

After the password is verified and entered into the MENU settings, press the “Up” or “Down” key until the screen shows the F2-Addr as indicated to the left.



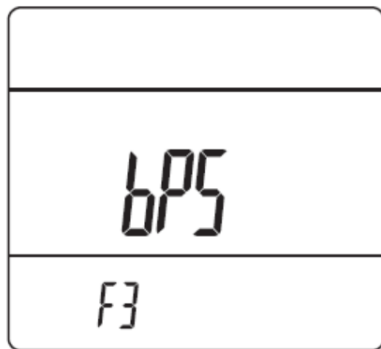
The Modbus address has three digits, which can be any number between 001 and 255. Press the “M” key to enter the change address screen. Press the “Up” or “Down” key to change the flashing digits, and then press the “M” key to confirm. After the address is set, the display will return to F2 - Addr, which indicates the task is completed. Press the “Up” or “Down” key to select F99 - qUIT and the “M” key to exit the MENU and return to the Main Display screen.

Note: The default address is 255.

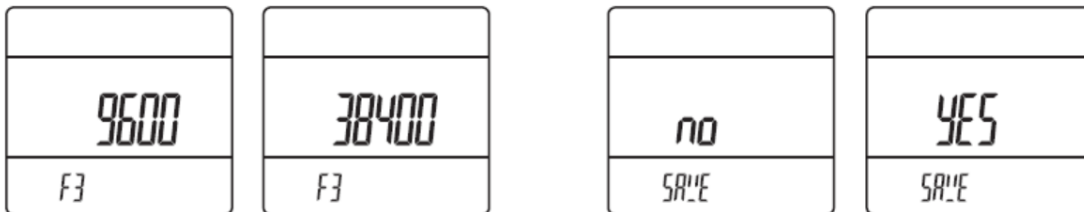


5.4.4 Set the RS485 communication baud rate

Following the steps mentioned above, at the MENU setting screen, use the "Up" or "Down" key to select F3-bPS and then press the "M" key to set the RS485 communication baud rate.

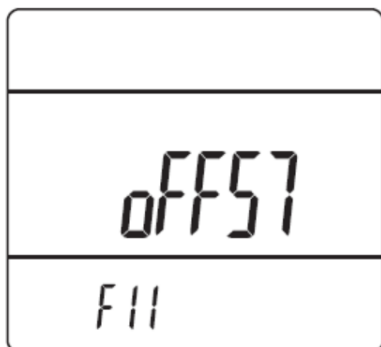


There are six baud rates selectable, depending on your system requirements: 4800, 9600, 19200, 38400, and 57600. The default baud rate is 9600. Use the "Up" or "Down" key to select the desired one and press the "M" key to confirm. The display will then return to the F3-bPS screen, which indicates the task is completed. Use the "Up" or "Down" key to select F99 - qUIT and the "M" key to exit the MENU and return to the Main Display screen.



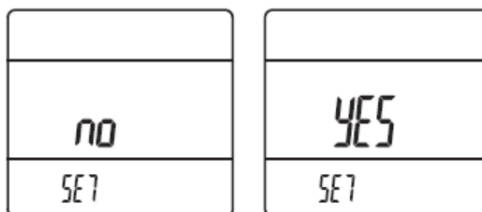
5.4.5 Reset or calibrate the offset

After a specific period of usage, the meter's offset (zero flow rate) may exhibit a slight shift. When applying the meter to different gases, the offset might shift. To ensure measurement accuracy, it is necessary to reset or calibrate the offset. Following the steps mentioned above, at the MENU setting screen, use the "Up" or "Down" key to select F11 - oFFST. Before performing the task, ensure there is no flow in the flow channel; otherwise, it will lead to even more erroneous measurement results.



Press the "M" key to confirm the task, and it will open the sub-MENU asking you to confirm. Use the "Up" or "Down" key to select the desired one and press the "M" key to confirm. The display will then return to the F11 - oFFST screen, which indicates the task is completed. Use the "Up" or "Down" key to select F99 - qUIT and the "M" key to exit the MENU and return to the Main Display screen.

Press the "M" key to confirm the task, and it will open the sub-MENU asking you to confirm. Use the "Up" or "Down" key to select the desired one and press the "M" key to confirm. The display will then return to the F11 - oFFST screen, which indicates the task is completed. Use the "Up" or "Down" key to select F99 - qUIT and the "M" key to exit the MENU and return to the Main Display screen.

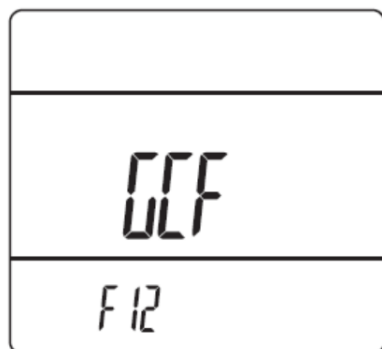


5.4.6 Gas conversion factor (GCF) for different gas measurements

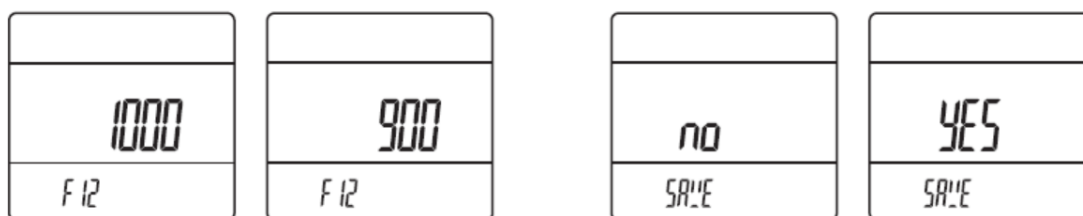
For the general purpose of the application, a gas conversion factor (GCF) can be applied to measure the gas differently from the default one or the one used for calibration. The GCF is determined by the thermal calorimetric sensing principle, as well as the meter fluidic dynamic design and the control circuitry. Contact the manufacturer to obtain the values corresponding to the correct models.

The GCF for air is 1000.

Note: If the meter is ordered for a special real gas calibration during purchase, contact the manufacturer before proceeding further.



Following the steps mentioned above, at the MENU setting screen, use the "Up" or "Down" key to select F12 - GCF. Press the "M" key to confirm, and it will open the sub-MENU showing the current gas conversion value. Use the "Up" or "Down" and the "M" confirming key to input the desired value, and press the "M" key again to complete the task. The display will then return to the F12 - GCF screen, which indicates the task is completed. Use the "Up" or "Down" key to select F99 - qUIT and the "M" key to exit the MENU and return to the Main Display screen.



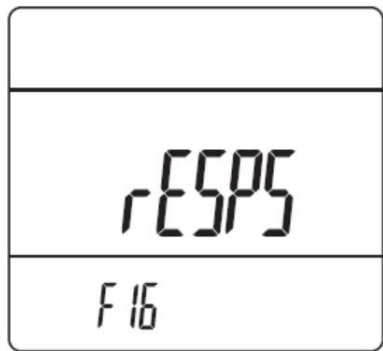
5.4.7 Set the 2nd-correction factor



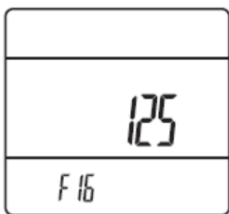
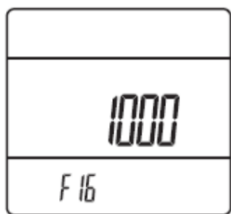
Following the steps mentioned above, at the MENU setting screen, use the “Up” or “Down” key to select F14 - Corr and then press the “M” key to set the 2nd correction factor.

5.4.8 Set the Response time

Following the steps mentioned above, at the MENU setting screen, use the “Up” or “Down” key to select F16 - rESPS and then press the “M” key to set the response time.

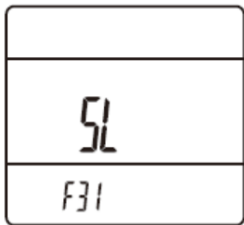
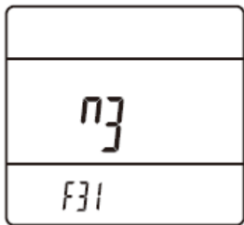
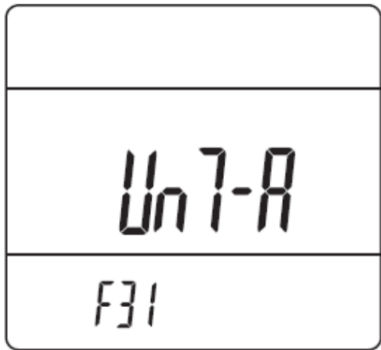


There are six response times selectable: 125, 250, 500, 1000, 2000, and 5000 milliseconds. The default response time is 1000 msec. Use the “Up” or “Down” key to select the desired one and press the “M” key to confirm. The display will then return to the F16 - rESPS screen, which indicates the task is completed. Use the “Up” or “Down” key to select F99 - qUIT and the “M” key to exit the MENU and return to the Main Display screen.



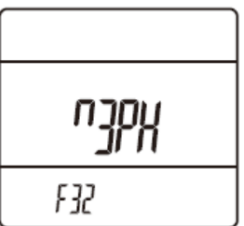
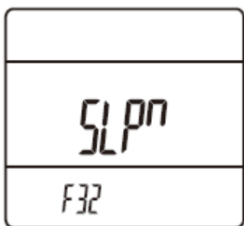
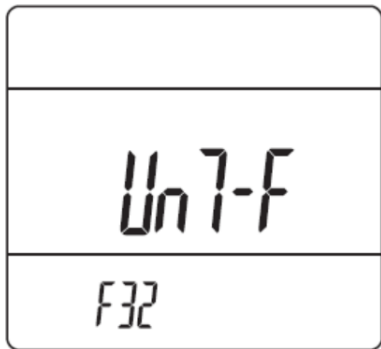
5.4.9 Set the unit for the accumulated or totaled flow rate

This function sets the unit of accumulated flow. If one likes to switch between m3 and SL, following the steps mentioned above, at the MENU setting screen, use the “Up” or “Down” key to select F31 - UnT-A. Press the “M” key to confirm, and it will open the sub-MENU showing the current unit of accumulated flow. Use the “Up” or “Down” keys and the “M” confirming key to select the desired option, and press the “M” key again to complete the task. The display will then return to the F31 – UnT-A screen, which indicates the task is completed. Use the “Up” or “Down” key to select F99 - qUIT and the “M” key to exit the MENU and return to the Main Display screen.



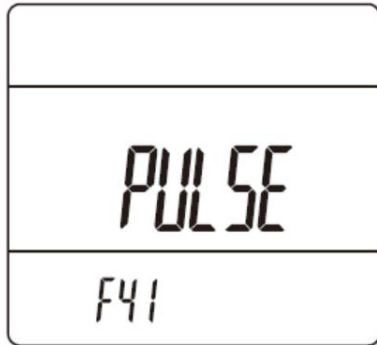
5.4.10 Set the unit for the instant flow rate

This function sets the unit for an instant flow rate. If one likes to switch between SLPM and m3/h, following the steps mentioned above, at the MENU setting screen, use the “Up” or “Down” key to select F32 - UnT-F. Press the “M” key to confirm, and it will open the sub-MENU showing the current unit of accumulated flow. Use the “Up” or “Down” keys and the “M” confirming key to select the desired option, and press the “M” key again to complete the task. The display will then return to the F32 - UnT-F screen, which indicates the task is completed. Use the “Up” or “Down” key to select F99 - qUIT and the “M” key to exit the MENU and return to the Main Display screen.

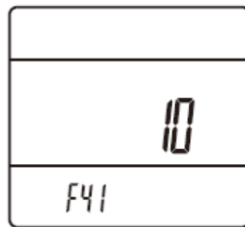
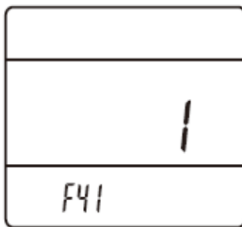


5.4.11 Set the pulse

Following the above-mentioned steps, at the MENU setting screen, use the “Up” or “Down” key to select F41 - PULSE and then press the “M” key to set the pulse output for the accumulated or totalized flow rate.

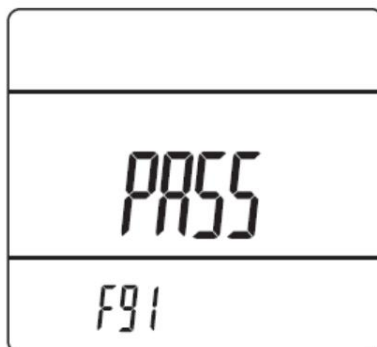


There are 5 pulse outputs selectable: 0.001 SL/pulse (display shows: 10-3), 0.01 SL/pulse (display shows: 10-2), 0.1 SL/pulse (display shows: 10-1), 1 SL/pulse (display shows: 1) and 10 SL/pulse (display shows: 10). The default pulse output is 1 SL/pulse (display shows: 1). Use the “Up” or “Down” key to select the desired one and press the “M” key to confirm. The display will then return to the F41 - PULSE screen, which indicates the task is completed. Use the “Up” or “Down” key to select F99 - qUIT and the “M” key to exit the MENU and return to the Main Display screen.



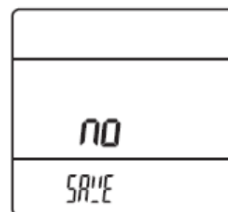
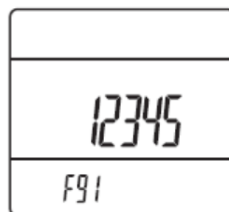
5.4.12 Change the default password

For data safety, it is recommended that the default password of 11111 be changed when using this product for the first time.



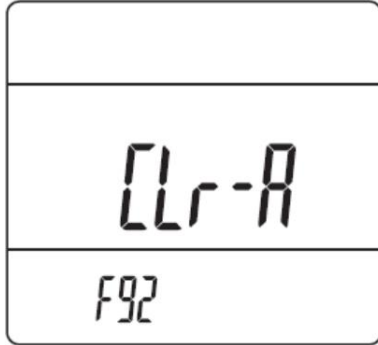
Following the above-mentioned steps, at the MENU setting screen, use the “Up” or “Down” key to select F91 - PASS. Press the “M” key to confirm, and it will open the sub-MENU showing the default password of 11111. Use the “Up” or “Down” keys and the “M” confirming key to select the desired option, and press the “M” key again to complete the task. The display will then return to the F91 - PASS screen, which indicates the task is completed. Use the “Up” or “Down” key to select F99 - qUIT and the “M” key to exit the MENU and return to the Main Display screen.

Please keep the changed password in a safe yet accessible place. In case it is unrecoverable, please contact the manufacturer to obtain a special password to access the meter MENU.



5.4.13 Reset the accumulated or totalized flow rate

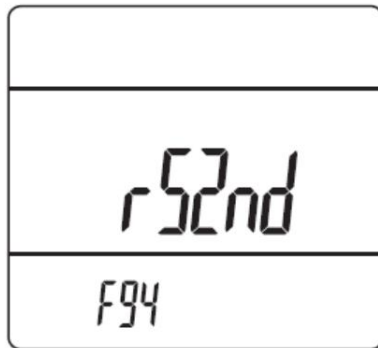
As the maximum value of the accumulated or totalized flow rate that the internal register can have is 9999999, the register will stop accumulating once the value is reached. At this time, it is necessary



to reset this register. Following the above-mentioned steps, at the MENU setting screen, use the "Up" or "Down" key to select F92 - CLr-A. Press the "M" key to confirm, and it will open the sub-MENU for resetting the value. Use the "Up" or "Down" keys to select, and the "M" key to confirm and execute. Press the "M" key again to complete the task. The display will then return to the F92 - CLr-A screen, which indicates the task is completed. Use the "Up" or "Down" key to select F99 - qUIT and the "M" key to exit the MENU and return to the Main Display screen.

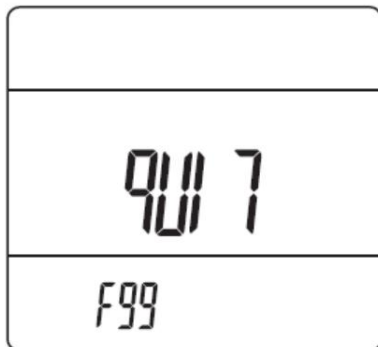


5.4.14 Reset the 2nd-correction factor



Following the above-mentioned steps, at the MENU setting screen, use the "Up" or "Down" key to select F14 - Corr and then press the "M" key to set the 2nd correction factor.

5.4.15 Exit the MENU



At the MENU settings, use the "Up" or "Down" key to select the F99 - qUIT option and press the "M" confirming key to exit the MENU settings and return to the Main Display screen.



5.4.16 MENU key sequence for the settings

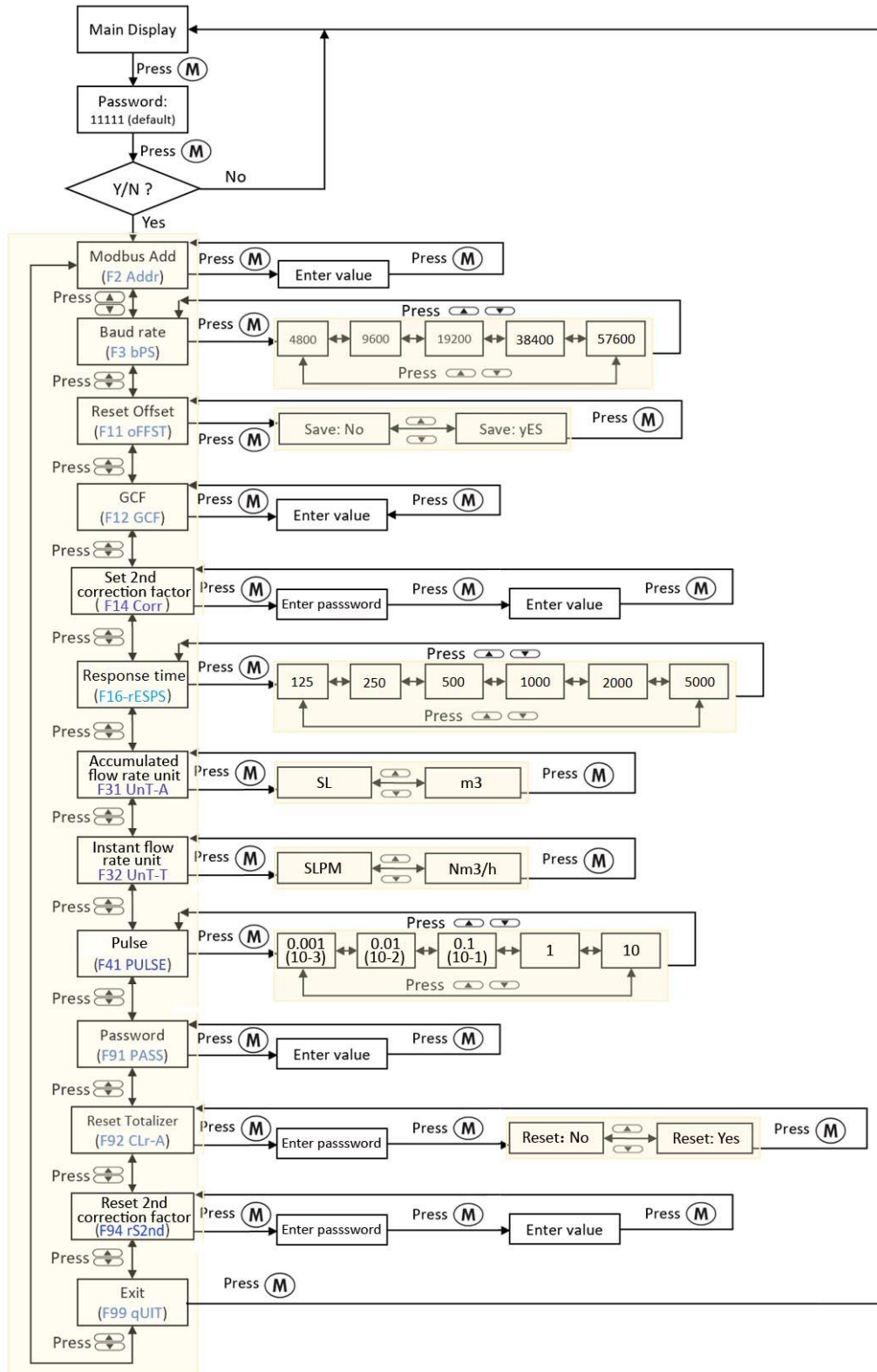


Figure 5.2: MF5600 MENU key sequence

5.5 RS485 Modbus communication protocol

The digital communication protocol Mode P2 is based on the standard Modbus RTU Half-plex mode. A master (PC or PLC) can communicate with multiple slaves (the current product) for data exchange and configuration of communication parameters. Refer to Table 3.2 for the cable connection.

5.5.1 Hardware connection

The hardware layer is TIA/EIA-485-A, as illustrated below. In this configuration, the product (MF5600) is a slave.

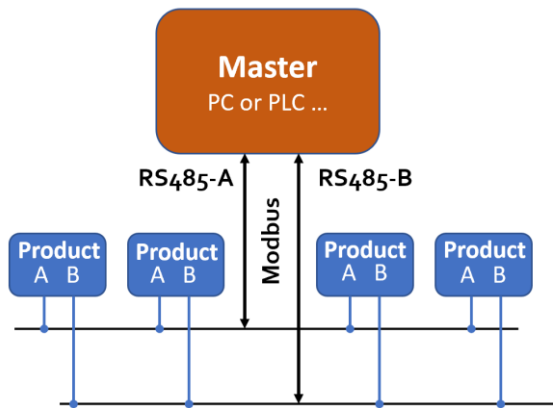


Figure 5.3: RS485 hardware connection

5.5.2 Communication parameters

The PC UART communication parameters are listed in the following table.

Parameters	Protocol
	RTU
Baud rate (Bits per second)	9600 bps
Start bits	1
Data bits	8
Stop bits	1
Even/Odd parity	None
Bits period	104.2 μ sec
Bytes period	1.1458 msec
Maximum data length	20
Maximum nodes	247

5.5.3 Frame

The frame function is based on the standard Modbus RTU framing:

Start_bits	Address	Function codes	Data	CRC	Stop_bits
T ₁ -T ₂ -T ₃ -T ₄	8 bit	8 bit	N 8 bit (20≥n≥0)	16 bit	T ₁ -T ₂ -T ₃ -T ₄

Start_bits: 4 periods bit time, for a new frame.

Address: The address can be set from 1 to 247 except for 157 (0x9d). 0 is the broadcast address.

Function codes: Define the product (MF5600)'s functions/actions (slaves), either execution or response.

Data: The address of the register, the length of data, and the data themselves.

CRC: CRC verification code. The low byte is followed by the high byte. For example, a 16-bit CRC is divided into BYTE_H and BYTE_L. In the framing, the BYTE_L will come first, followed by the BYTE_H. The last one is the STOP signal.

Stop_bits: 4 periods bit time, for ending the current frame.

5.5.4 Function codes

The Modbus function codes applied for the product are a subclass of the standard Modbus function codes. These codes are used to set or read the registers of the product:

Code	Name	Functions
0x03	Read register	Read register(s)
0x06	Set a single register	Write one single 16-bit register
0x10	Set multiple registers	Write multiple registers

5.5.5 Registers

The product (MF5600) has multiple registers available for the assignment of the various functions. With these functions, the user can obtain data from products, such as product addresses and flow rates from the registers, or set product functions by writing the corresponding parameters.

The currently available registers are listed in the following table, and the registers may be customized upon contacting the manufacturer.

Note: At the time of shipping, the write protection function is enabled except for the address and baud rate. Once the user completes the register value change, the write protection will be automatically re-enabled to prevent incidental data loss.

Functions	Description	Register	Modbus reference
Address	Product address (R/W)	0x0081	40130 (0x0081)
Serial number	Serial number of the product	0x0030 ~ 0x0035	40049 (0x0030)
Flow rate	Current flow rate (R)	0x003A ~ 0x003B	40059 (0x003A)
Accumulated flow	Accumulated or totalized flow rate (R)	0x003C ~ 0x003E	40061 (0x003C)
Baud rate	Communication baud rate (R/W)	0x0082	40131 (0x0082)
GCF*	Gas correction factor (R/W)	0x008B	40140 (0x008B)
Response time*	Set the response time (R/W)	0x008D	40142 (0x008D)
Units*	Instant and accumulated flow rate units (R/W)	0x0090	40145 (0x0090)
Pulse*	Set the pulse output	0x0093	40148 (0x0093)
Password*	Password change (R/W)	0x00AE ~ 0x00AF	40175 (0x00AE)
Reset offset	Reset or calibrate the offset (W)	0x00F0	40241 (0x00F0)
Reset totalizer*	Reset accumulated or totalized flow rate (W)	0x00F2	40243 (0x00F2)
Write protection	Write protection of selected parameters (W)	0x00FF	40256 (0x00FF)

Notes: 1, R – Read-only, W – Write only, R/W – Read and write.

2. For the * marked functions, you need to disable the write protection before setting.

The detailed information of each register is described below: Y: enabled; N: disabled.

Address	0x0081	Write	Y
		Read	Y
Description	RS485 Modbus address of the flow meter		
Value type	UINT 16		
Notes	Values range from 1 to 247, excluding 157 (0x9d). Broadcast address 0 is not enabled. The default address is 1.		

SN, Serial number	0x0030 ~ 0x0035	Write	N
		Read	Y
Description	Series Number of the product, SN		
Value type	ASCII		
Notes	SN= value(0x0030), value(0x0031),...,value (0x0035); e.g.: Receiving 12 bits as: 0x2A47, 0x3741, 0x4549, 0x3032, 0x3035, 0x382A, the corresponding Serial Number is *G7AEI02058*.		

Instant flow rate	0x003A ~ 0x003B	Write	N
		Read	Y
Description	Instant flow rate		
Value type	UINT 32		
Notes	Flow rate = [Value (0x003A)*65536 + value (0x003B)]/1000 e.g.: For a flow rate of 20.340 SLPM, the user will read "0 (0x0000)" from register 0x003A and "20340 (0x4F74)" from register 0x003B, therefore Instant flow rate = (0*65536+20340)/1000 = 20.340 SLPM		

Accumulated flow rate	0x003C ~ 0x003E	Write	N
		Read	Y
Description	Accumulated or totalized flow rate		
Value type	UINT 32 + UNIT 16		
Notes	Accumulated flow rate $\text{= Value (0x003C) * 65536 + Value (0x003D) + Value (0x003E)/1000}$ e.g.: For an accumulated flow rate of 3452.245 m ³ , the user will read "0 (0x0000)" from register 0x003C; "3452 (0x0D7C)" from register 0x003D, and "245 (0x00F5)" from register 0x003E. Then, the accumulated flow rate = 0 + 3425 + 245/1000=3425.245.		

Baud rate	0x0082	Write	Y
		Read	Y
Description	Communication baud rate with a PC		
Value type	UINT 16		
Notes	0 - 4800; 1 - 9600; 2 - 19200; 3 - 38400; 4 - 57600. The default value is 1, and the baud rate is 9600. For example, when the user reads "2" from register 0x0082, the baud rate is 19200.		

GCF	0x008B	Write	Y
		Read	Y
Description	The gas conversion factor for a gas is different from the calibration gas.		
Value type	UINT 16		
Please get in touch with the manufacturer	The air (default) is 1000, usually read from register 0x008B. The product will disable this function with write protection once the metering gas is confirmed with the proper GCF. For a specific GCF value, please get in touch with the manufacturer. Notes: Please disable the write protection before executing this function.		

Response time	0x008D	Write	Y
		Read	Y
Description	Set response time		
Value type	UINT 16		
Notes	125, 250, 500, 1000, 2000, or 5000, unit is msec. The default value is 1000 msec. e.g.: When the user reads "2000 (0x07D0)" from register 0x008D, the response time is 2000 msec (2 sec). Notes: Please disable the write protection before executing this function.		

Units	0x0090	Write	Y
		Read	Y
Description	Set the instant flow rate unit and the accumulated or totalized flow rate unit.		
Value type	UINT 16		
Notes	1 - instant flow rate unit SLPM, accumulated or totalized flow rate unit Nm³; 2 - instant flow rate unit Nm³/h, accumulated or totalized flow rate unit Nm³; 7 - Instant flow rate unit: SLPM, accumulated or totalized flow rate unit: SL. The default value is 1. e.g., when the user reads "1 (0x0001)" from register 0x0090, the instant flow rate unit is SLPM, and the accumulated or totalized flow rate unit is Nm³. Notes: Please disable the write protection before executing this function.		

Pulse	0x0093	Write	Y
		Read	Y
Description	Set the pulse		
Value type	UINT 16		
Notes	-3: 0.001 (10⁻³) SL/pulse; -2: 0.01 (10⁻²) SL/pulse; -1: 0.1 (10⁻¹) SL/pulse; 0: 1 (10⁰) SL/pulse; 1: 10 (10¹) SL/pulse. The default value is 0. e.g.: When the user reads "-1 (0xFFFF)" from register 0x0093, the pulse is 0.1SL/pulse. Notes: Please disable the write protection before executing this function.		

Change password	0x00AE ~ 0x00AF	Write	Y
		Read	Y
Description	Change the default password.		
Value type	UINT 32		
Notes	Password values = Value (0x00AE)*65536 + Value (0x00AF) Available: 00000 ~ 99999 Notes: Please disable the write protection before executing this function.		

Offset calibration	0x00Fo	Write	Y
		Read	N
Description	Reset or calibrate the offset.		
Value type	UINT 16, Fixed value 0xAA55		
Notes	To reset or calibrate the offset, write 0xAA55 to register 0x00Fo. Notes: When you execute this function, make sure there is NO flow in the flow channel.		

Reset the accumulated flow rate	0x00F2	Write	Y
		Read	N
Description	Reset the accumulated or totalized flow rate value.		
Value type	UINT 16, Fixed value 0x0001		
Notes	To reset the accumulated or totalized flow rate value, write 0x0001 to register 0x00F2. Notes: Please disable the write protection before executing this function.		

Write protection	0x00FF	Write	Y
		Read	N
Description	Write protection disabler for a set value to a specific register.		
Value type	UINT 16, Fixed value 0xAA55		
Notes	This function is enabled at the time of product shipment. To enable the write function of a specific parameter, such as GCF, the user needs to send 0xAA55 to the register 0x00FF, and then the write function will be enabled (write protection is disabled). After the write execution is completed, the firmware will automatically re-enable the write protection.		

5.6 Analog output

5.6.1 4 ~ 20 mA output

The loop resistor connection is illustrated below. The current output load depends on the power supply (the yellow area in the graph). The maximum load resistor, R_L , with a 24Vdc supply, will be 850 Ohms.

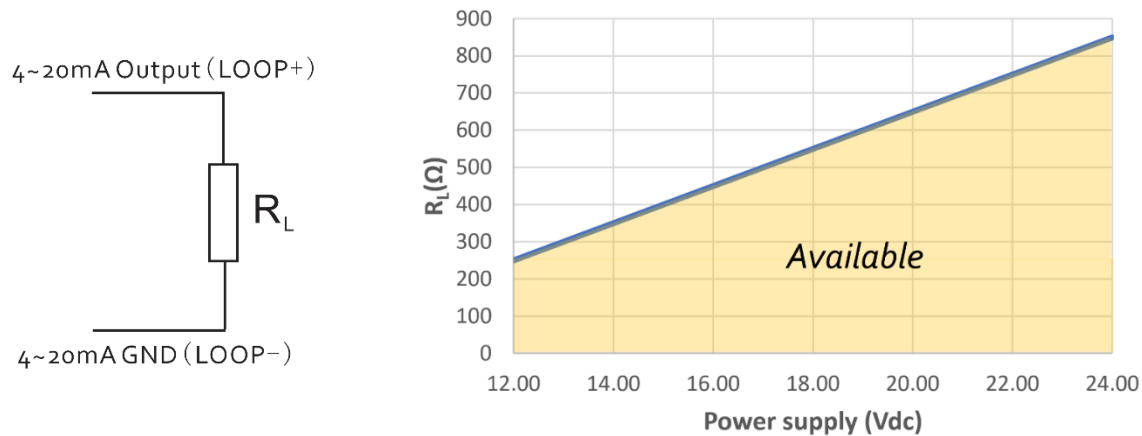


Figure 5.4: Analog output.

5.6.2 Pulse output

The pulse output for the accumulated flow rate is an even square wave having 3.3 Vdc high and 0 Vdc low. The pulse can be programmed to 0.001 SL, 0.01 SL, 0.1 SL, 1 SL, or 10 SL/pulse. The default value is 1 SL/pulse.

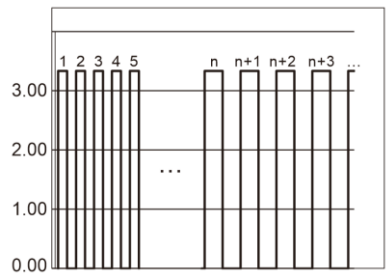


Figure 5.5: Pulse output for accumulated flow rate.

6. Product selection and order information

The product part number is composed of the product model number and suffixes indicating the full-scale flow rate, as well as the other parameters. Refer to the following for details.

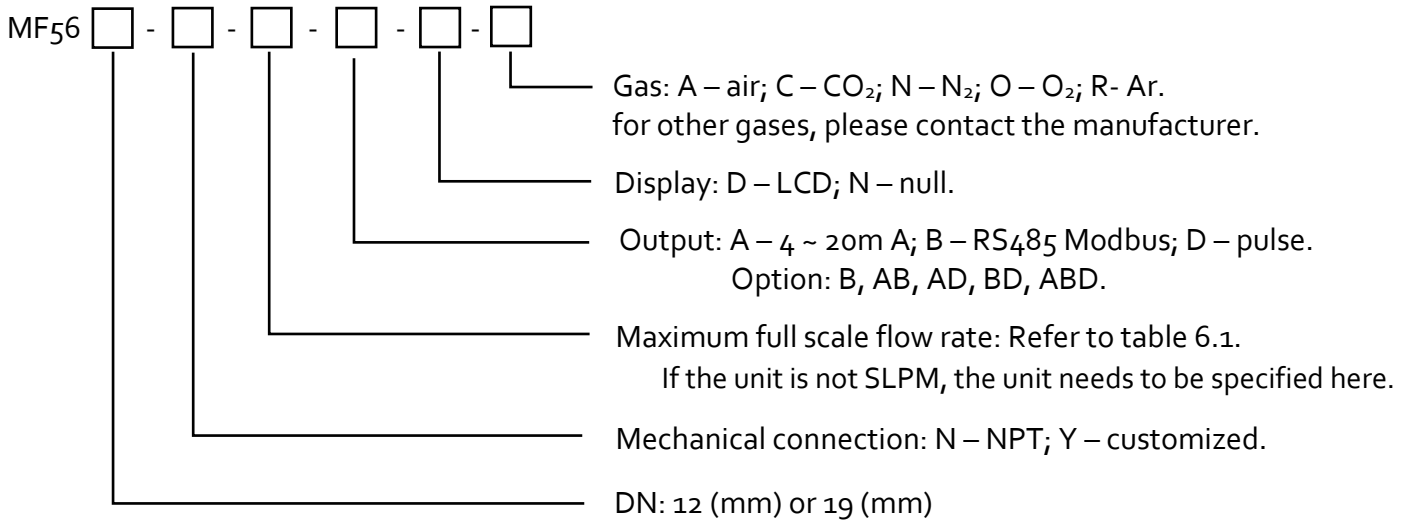


Table 6.1: Connection and maximum full-scale flow rate selection

Model	DN (mm)	Connection	Maximum full-scale flow rate	
			SLPM	NCMH
MF5612	12	NPT 1/2"	200, 300	12, 18
MF5619	19	NPT 3/4"	600, 800	36, 48

e.g. MF5612-N-200-B-D-A, MF5619-Y-48NCMH-ABD-D-R

7. Technical specifications

7.1 Specifications

All specifications listed in the following table, unless otherwise noted, apply for calibration conditions at 20°C and 101.325 kPa absolute pressure with air. The product is horizontally mounted during calibration.

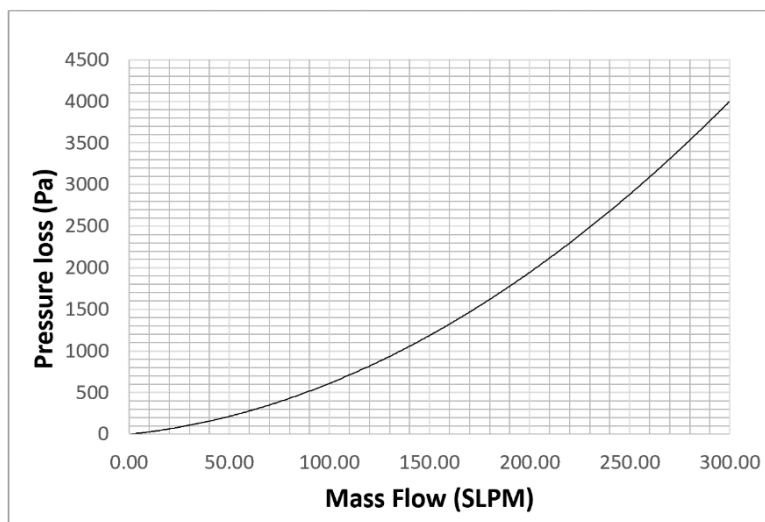
	MF5612	MF5619	Unit
Full-scale flow range	200 / 300	600 / 800	SLPM
Accuracy	$\pm(1.5+0.5FS)$		%
Repeatability	$(0.5+0.15FS)$		%
Turn-down ratio	30:1 (100:1 customizable)		
Response time	1000 (default)		msec
Working temperature	-10 ~ +55		°C
Maximum pressure	1.0		MPa
Humidity	<95, no condensation		%RH
Power supply	12 ~ 24 (50 mA)		Vdc
Cable	Power/data cable; detachable LCD cable.		
Digital output	RS485 Modbus half-duplex / 4 ~ 20 mA / Pulse		
MENU access	3 key – front face keyboard/digital		
Display	Detachable LCD: instant flow rate, totalizer, or accumulated flow rate		
Mechanical connection	NPT or customized		
Storage temperature	-20 ~ +70		°C
Reference conditions	20°C, 101.325 kPa, air		
Weight	1.62	2.05	kg
Fluid compatibility	Non-corrosive		
CE	EN61326-1; -2; -3		

Note: For other features or specifications not listed, please get in touch with the manufacturer.

7.2 Pressure loss

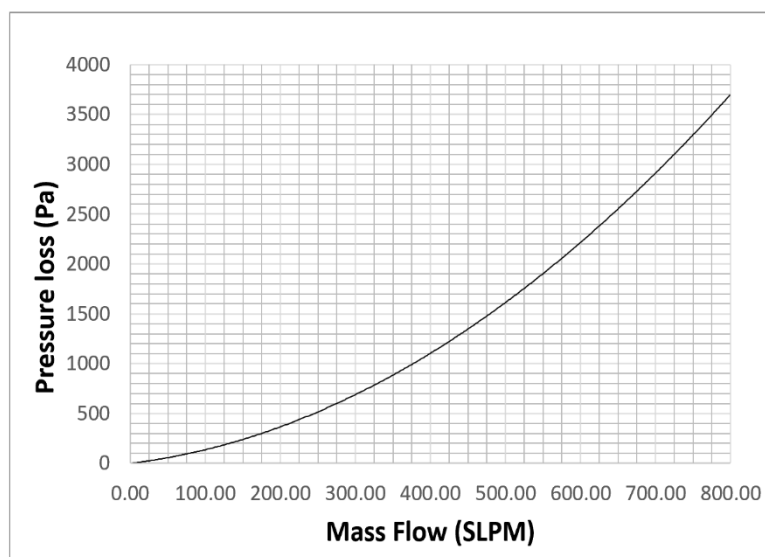
7.2.1 MF5612

Flow rate (SLPM)	Pressure loss (Pa/PSI)
0	0 / 0.000
50	215 / 0.031
100	610 / 0.088
150	1185 / 0.173
200	1950 / 0.282
250	2885 / 0.418
300	4000 / 0.581



7.2.2 MF5619

Flow rate (SLPM)	Pressure loss (Pa/PSI)
0	0 / 0.000
50.0	60 / 0.008
100.0	140 / 0.020
200.0	370 / 0.053
300.0	695 / 0.100
400.0	1110 / 0.161
500.0	1625 / 0.236
600.0	2230 / 0.324
800.0	3730 / 0.541



7.3 Wetted materials and compatibility

The product flow channel is made of stainless steel. Flow conditioner is made of Acrylonitrile Butadiene Styrene (ABS). The sensing element comprises silicon, silicon nitride, and silicon dioxide. The sensor chip surfaces are passivated with silicon nitride and silicon dioxide. The electronic sealing is provided by LOCTITE Ablestik 84-3J. Another wetted material that may be exposed is FR-4.

8. Technical notes for the product performance

8.1 Measurement principle

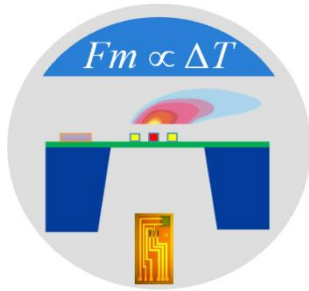


Figure 8.1: Measurement approach illustration.

The products utilize the Company's proprietary micro-machined (MEMS) calorimetric sensing and data processing technology. A thermal signal generator with a pair of sensing elements upstream and downstream of the microheater is precisely manufactured and separated at predefined micrometer distances on a chip surface with excellent thermal isolation. When a fluid is flowing through the sensing chip, the fluid carries the thermal signal downstream. The sensing elements register the temperature differences, which are then correlated with the fluid mass flow rate via the calibration process.

The calorimetric sensing approach offers an extensive dynamic range with better performance against environmental parameter alternations. Please refer to the company's US patents and other publications made available to the public for additional information.

8.2 Precautions for the best performance of the product

8.2.1 Comparison with a third-party reference meter

It is common for users to compare product data with a third-party reference meter, and in many cases, discrepancies may arise.

When performing such a comparison, please note that the reference meter should have a better-specified accuracy (about 1/3 of the product), and pay special attention to the differences in the reading accuracy and full-scale accuracy.

A full-scale accuracy = reading accuracy x (full-scale flow rate/ set point (current) flow rate)

Another key point to comparing the different flow meters is that as long as the fluidic flow is a continuous flow without pulsation, then the fluid dynamics will have the system following the Bernoulli equation:

$$P_1 + \frac{1}{2}\rho v_1^2 + \rho gh_1 = P_2 + \frac{1}{2}\rho v_2^2 + \rho gh_2$$

Where p is the fluid density, g is the acceleration due to gravity, P_1 is the pressure of the reference meter, P_2 is the pressure at the test meter, v_1 is the velocity of the reference meter, and v_2 is the velocity of the test meter. h_1 and h_2 are the corresponding heights for the meters, which are generally the same in the system. Therefore, it would be very critical to have the system with a pressure variation as minimal as possible. (This explains our recommendations for the installations in Section 4). Also, the meter measurement principle is often very important for the understanding of any discrepancies.

8.2.2 Particle contamination and fluidic cleanness

Any contamination, including particles and liquid vapors, would be detrimental to the accuracy of the flow measurement and also to the meter functionality. It is essential to ensure the applied flow medium will be clean and dry. If any contamination is suspected, please allow experienced technical personnel to have it checked and reconditioned. Do not use a foreign cleanser or other fluids to clean the flow path, which could bring irrecoverable damage.

8.2.3 Apply to a different gas medium

The product is calibrated with a high-precision NIST traceable metrological standard with clean and dry air. In case the meter is applied to meter the other clean and dry gas, a correct gas conversion factor needs to be registered in the meter before the measurement.

The meter operates similarly to the principle described in the international standard for thermal mass flow meters (ISO 14511:2001 - Measurement of fluid flow in closed conduits — Thermal mass flowmeters). Due to the meter assembly procedure, the head loss value from the meter to the meter would not be 100% identical. At the extensive dynamic measurement range, the thermal response would also have some deviations and nonlinearity from gas to gas. Therefore, measurement by the meter for a gas medium other than the calibration gas would bear larger measurement errors, particularly at the low Reynolds number range, where the laminar flow has a sensitive flow profile.

9. Troubleshooting

Phenomena	Possible causes	Actions
No signal/display	The power is not connected; the battery is empty	Connect the power, check the cable
	Cable connection incorrect	Check cable
	No flow or clogging	Check flow and contamination.
	Power regulator failure	Return to the factory.
	Sensor failure	Return to the factory.
Significant errors or unexpected flow rate	Particles, fluid type	Check the system.
Erroneous or large noise	Vibration, unstable flow	Check the system.
Valve not work	Wire connection, valve	Return to the factory.
Offset unstable	Circuitry instability	Check the system, power off
No digital interface	Wrong address, software	Check commands, connection
No wireless, BT cannot pair	Wrong model, data jam	Check model, power off/on

10. Warranty and Liability

(Effective January 2018)

Siargo warrants that the products sold hereunder will be used appropriately and installed correctly under normal circumstances and service conditions. As described in this user manual, it shall be free from faulty materials or workmanship for 180 days for OEM products and 365 days for non-OEM products from the date of shipment. This warranty period is inclusive of any statutory warranty. Any repair or replacement of a serviced product shall bear the same terms in this warranty.

Siargo makes no warranty, representation, or guarantee and shall not assume any liability regarding the suitability of the products described in this manual for any purposes that are not specified in this manual. The users shall be held fully responsible for validating the performance and suitability of the products for their particular design and applications. For any misuse of the products out of the scope described herein, the user shall indemnify and hold Siargo and its officers, employees, subsidiaries, affiliates, and sales channels harmless against all claims, costs, damages, and expenses or reasonable attorney fees from direct or indirect sources.

Siargo makes no other warranty, express or implied, and assumes no liability for any special or incidental damage or charges, including but not limited to any damages or charges due to installation, dismantling, reinstallation, etc., or any other consequential or indirect damages of any kind. To the extent permitted by law, the exclusive remedy of the user or purchaser, and the limit of Siargo's liability for any and all losses, injuries, or damages concerning the products, including claims based on contract, negligence, tort, strict liability, or otherwise shall be the return of products to Siargo, and upon verification of Siargo to prove to be defective, at its sole option, to refund, repair or replacement of the products. Regardless of form, no action may be brought against Siargo more than 365 days after a cause of action has accrued. The products returned under warranty to Siargo shall be at the user or purchaser's risk of loss and will be returned, if at all, at Siargo's risk of loss. Purchasers or users are deemed to have accepted this limitation of warranty and liability, which contains the complete and exclusive limited warranty of Siargo. It shall not be amended, modified, or its terms waived except by Siargo's sole action.

This manual's product information is believed to be accurate and reliable at the time of release or when made available to the users. However, Siargo shall assume no responsibility for any inaccuracies and/or errors and reserves the right to make changes without further notice for the relevant information herein.

This warranty is subject to the following exclusions:

- (1) Products that have been altered, modified, or have been subject to unusual physical or electrical circumstances, as indicated, but not limited to those stated in this document or any other actions which cannot be deemed as proper use of the products;

- (2) Products that have been subject to chemical attacks, including exposure to corrosive substances or contaminants. In the case of battery usage, long-term discharge, or leakage-induced damage;
- (3) Products that have been opened or dismantled for whatever reason;
- (4) Products that have been subject to working conditions beyond the technical specification as described by this manual or related datasheet published by the manufacturer;
- (5) Any damages incurred by the incorrect usage of the products;
- (6) Siargo does not provide any warranty on finished goods manufactured by others. Only the original manufacturer's warranty applies.
- (7) Products that unauthorized dealers or any third parties resell.

11. Service/order contact and other information

Siargo Ltd. is making every effort to ensure the quality of its products. For questions or product support, please get in touch with your direct sales representative. If you need additional assistance, please reach out to customer service at the address listed below. We will respond to your request in a timely fashion and work with you toward your complete satisfaction.

For sales or product orders, please get in touch with the local sales representatives or distributors listed on the company's webpage: www.Siargo.com.

For any returns, please get in touch with your direct sales representative to obtain an RMA. If you require further assistance, please get in touch with info@siargo.com for additional information or a Return Materials Authorization (RMA) before returning the product to the factory for servicing, including calibration. Please specify in your email message that you intend to return the product to the factory and include your shipping address. Be sure to write the RMA on the returned package or include a letter with the RMA information.

Direct customer service request(s) should be addressed to

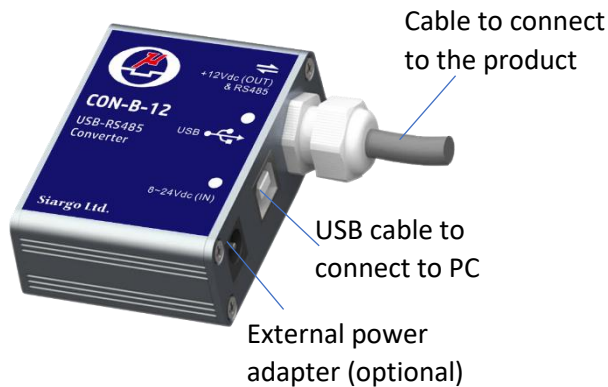
Siargo Ltd.
4677 Old Ironsides Drive, Suite 310,
Santa Clara, California 95054-1857, USA
Tel: +1(408)969-0368
Email: Info@Siargo.com

For further information and updates, please visit www.Siargo.com.

Appendix I: Product evaluation kit

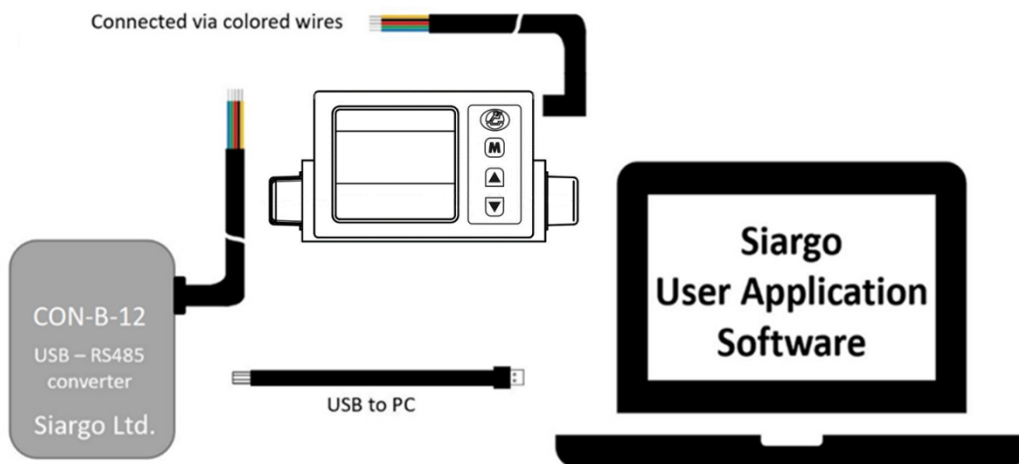
Siargo offers a product evaluation kit, including a digital data converter, USB data cable, and User Application software, that allows the user to evaluate the product performance on a Microsoft Windows-based computer. For some simple applications with digital data transfer, this kit could serve the purpose. The user can read and visualize the flow rate of the product, obtain the totalizer or accumulated flow rate values, and save the data for further analysis. It can read from up to 128 sensors via the RS485 serial interface.

For further information and purchase of the evaluation kit, please get in touch with the manufacturer or the sales representative.



Each converter has a fixed cable that can be directly connected to the product. The USB cable connected to the PC is also included.

For most of the products, the power from the PC via the USB cable will be sufficient to power the sensor product; no external power will be required. However, for multiple sensors in serial, the power via the USB cable may not be enough; an external power adapter with 8~24Vdc will be necessary.



Appendix II: Document history

Revision VD.4.04 (August 2025)

- Corrections.

Revision VD.4.03 (October 2024)

- Correct the default response time.

Revision VC.4.02 (July 2024)

- Minor correction.

Revision VC.4.01 (July 2023)

- Update contact address and corrections.

Revision VC.4 (June 2022)

- Correct the wire color (3.3 Power and data cable description);
- Update service contact information.

Revision VC.3 (April 2022)

- Corrections.

Revision VC.2 (November 2021)

- Corrections.

Revision VC.1 (March 2021)

- Reformat, correct, and add the evaluation kit.

Revision VB.3 (July 2018)

- Add the RS485 Modbus Protocol (7.RS485 Modbus Protocol (Mode P2)).

Revision VB.2 (April 2018)

- Updated the Function button (Fun) to the Menu button (M).

Revision VB.1 (July 2017)

- Corrected the pulse output setting (6.5 Pulse Output);
- Added the revision history (Appendix).